

WHAT IS CLAIMED IS:

1. A leathered steering wheel comprising:

a ring portion having a covered layer on which a leather layer is arranged;

5 the leather layer provided with a plurality of leather materials, each leather material having a main portion and end portions defined on both ends of leather material in a longitudinal direction thereof, joined to one another along a circumferential direction of said ring portion by stitching at
10 said end portions of the leather materials,

a thin portion being formed at each end portion of the leather materials by thinning a back side of said end portion such that a thickness at a stitching portion of said end portion to be stitched to an end portion of the adjacent leather material
15 is lowered,

wherein a length $L1$ from the stitching portion to an end face of said leather material is set to be substantially equal to or slightly smaller than a thickness $t1$ of said leather material at a main portion thereof, so that said end face of said end
20 portion is brought into abutment to said covered layer of said ring portion.

2. The leathered steering wheel according to claim 1, wherein said thin portion of said leather material is set such that a

thickness t_3 at said end face of said leather material is substantially made larger than a thickness t_2 at said stitching portion.

5 3. The leathered steering wheel according to claim 1, wherein the length L_1 is in a range from 1.0 mm to 1.5 mm.

4. The leathered steering wheel according to claim 2, wherein the length L_1 is in a range from 1.0 mm to 1.5 mm, and the thickness
10 t_2 is in a range from 0.6 mm to 1.5 mm.

5. A manufacturing method of a leathered steering wheel comprising the steps of:

providing leather materials of predetermined shapes; each
15 leather material having a main portion and end portions defined on both ends of leather material in a longitudinal direction thereof,

forming a thin portion on each end portion of said leather materials;

20 piling the main portions of adjacent leather materials so that upper surface sides of said adjacent leather materials oppose to each other;

stitching thin portions of said adjacent leather materials so as to join said adjacent leather materials at the stitching

portion;

cutting said end portions at predetermined portions so as to form end faces thereof,

wherein a length L1 from the stitching portion to an end face of said leather material is set to be substantially equal to or slightly smaller than a thickness t1 of said leather material at a main portion thereof.

6. The manufacturing method of the leathered steering wheel, further comprising:

covering a covered portion of said steering wheel with a leather layer provided with said leather materials so that said end faces of said end portions of said leather materials are brought into abutment to said covered layer.

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